

**Dry Magnetic Separation
of a Southwestern Wyoming Coal
Presented at the 18th International
Low-Rank Fuels Symposium
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Tutorial on Magnetic Separation

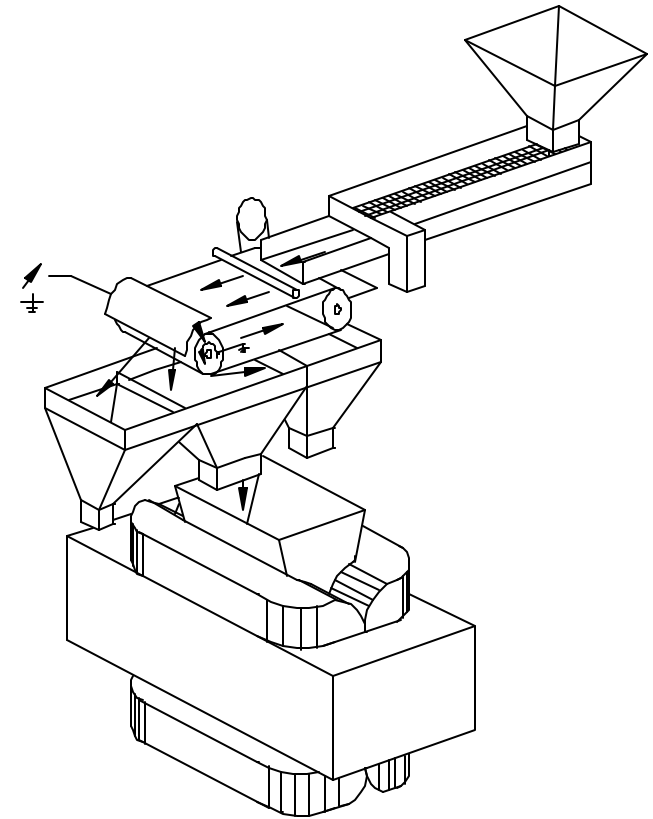
Magnetism $F = m\sigma_m \nabla H$ (ml/t²)

$\sigma_m = \chi_m H$ Paramagnetism and diamagnetism

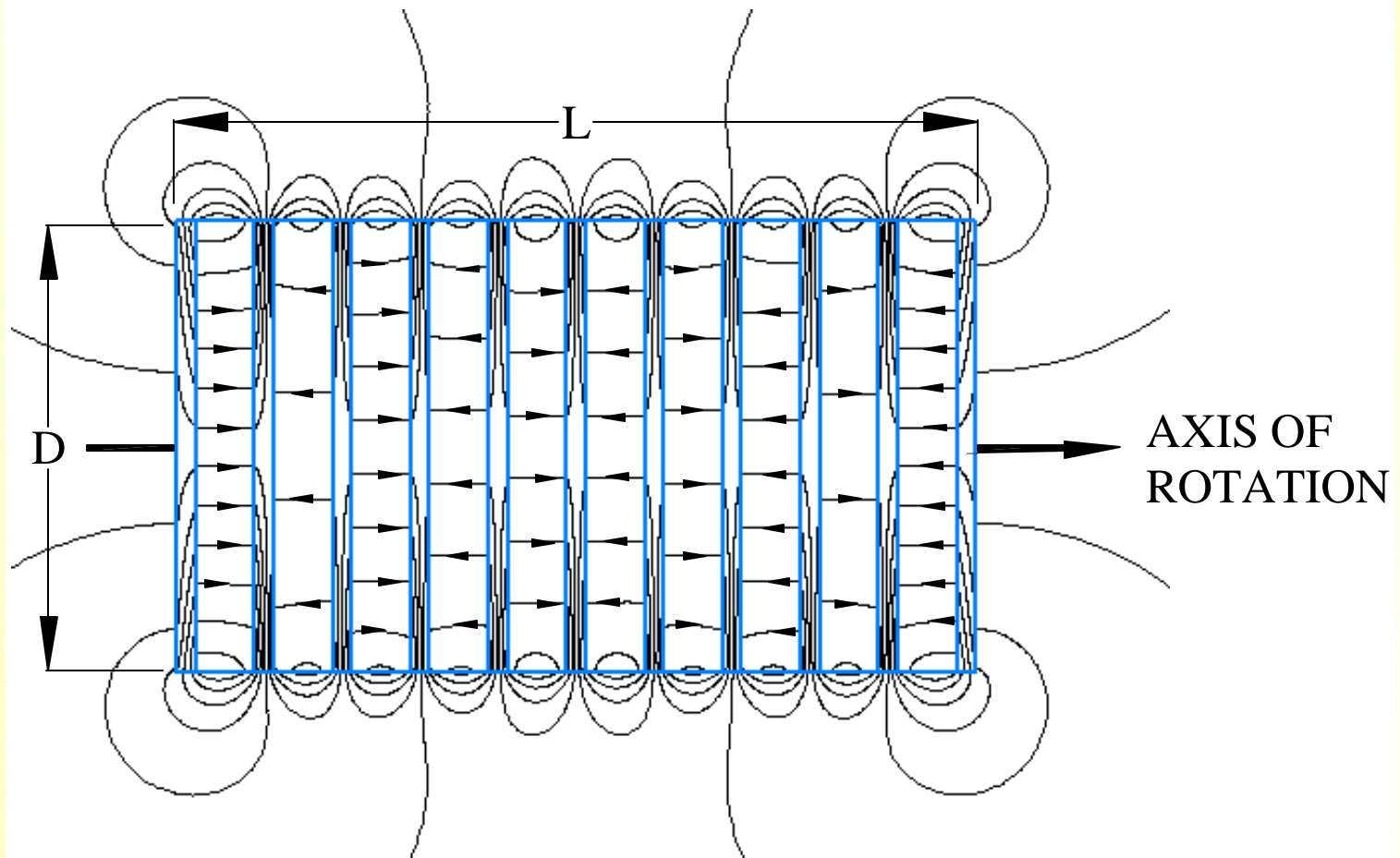
Magnetic Susceptibility of Mineral Matter – Eastern Steam Coals

Materials	Formulae	Magnetic Susceptibility Micro cc/g
Ferruginous Minerals	FeS ₂ , FeCO ₃ , FeSO ₄	+1 — +200
Non-Ferruginous	CaCO ₃ , Limestone, Clay, Shale, Sandstone	-0.5 — +20
	CaSO ₄ , Al ₂ (SO ₄) ₃ MgSO ₄	-0.4
Coal		-0.5

ParaMagÔ Separator



Lines of Magnetic Flux

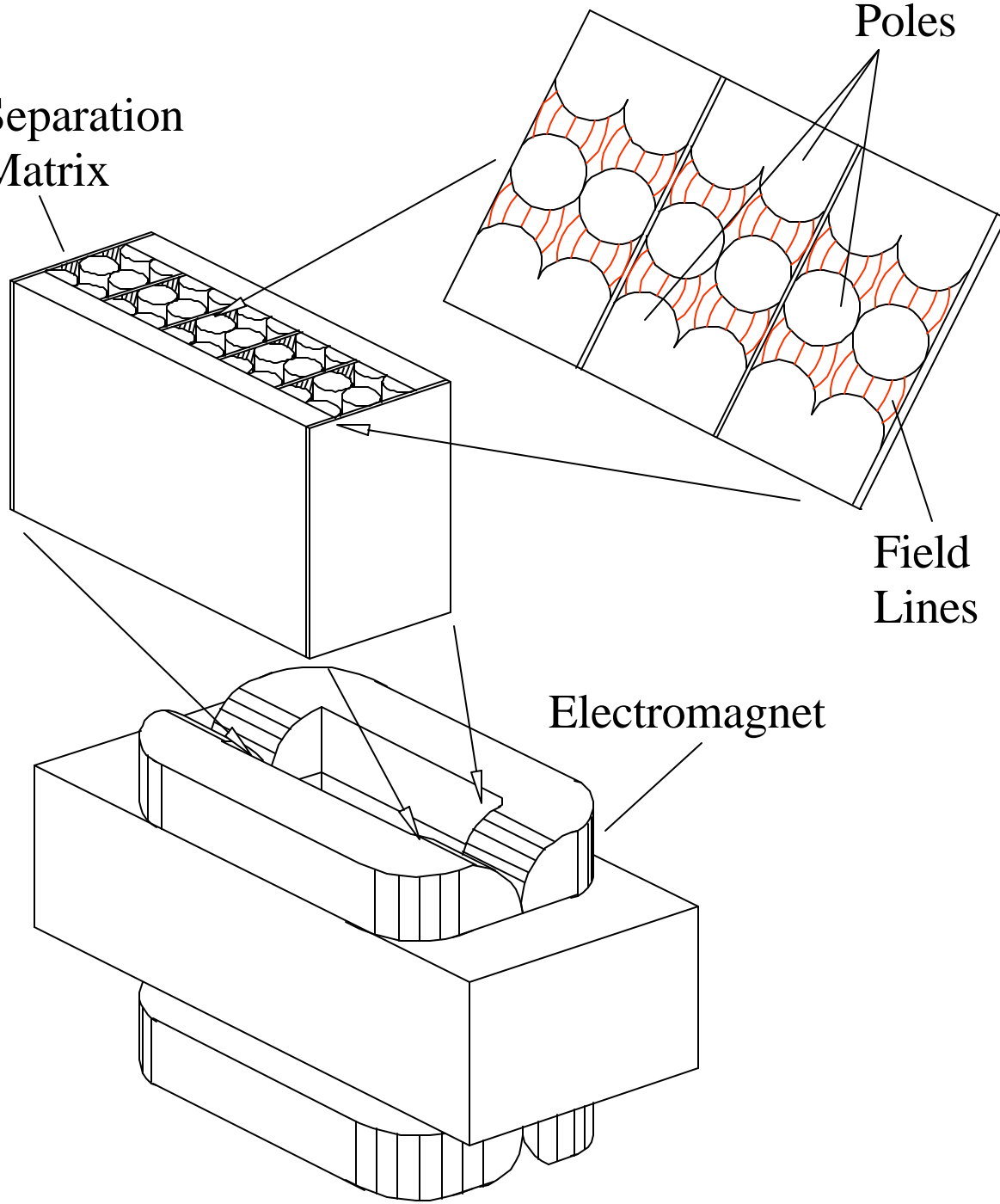


Separation Matrix

Poles

Field Lines

Electromagnet



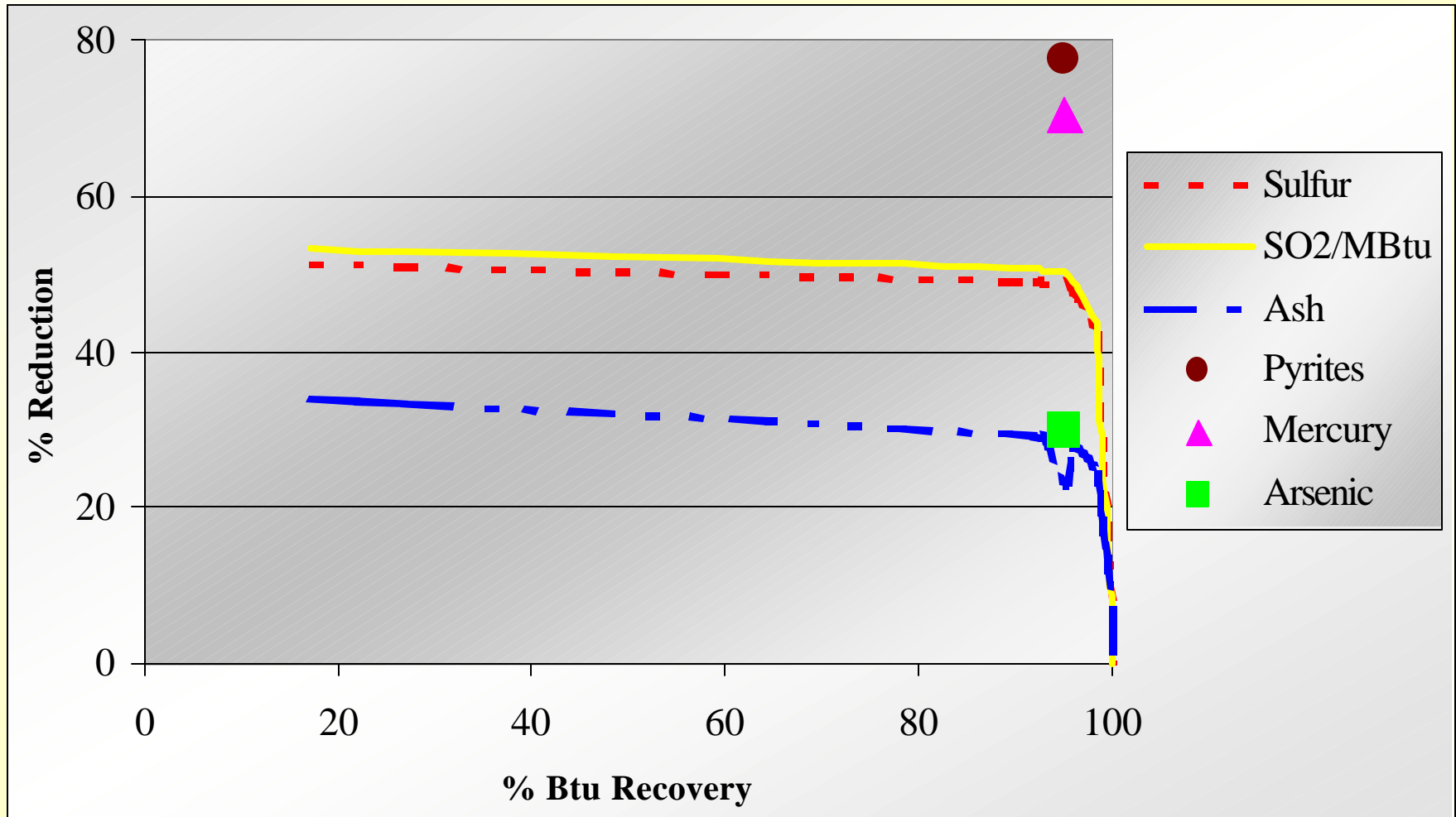
Kemmerer Coal

(dry basis)

Ash	6.22	wt.%
Sulfur		
Total	1.33	wt.%
Pyritic	0.62	wt.%
Sulfate	0.03	wt.%
Organic	0.68	wt.%
Heat Content	11,925	Btu/lb
SO ₂	2.23	LbSO ₂ /MBtu
Mercury	0.028	ppm
Arsenic	0.41	ppm
Magnetic Susceptibility	-0.13	micro cc/g

Grade & Recovery

Kemmerer Coal

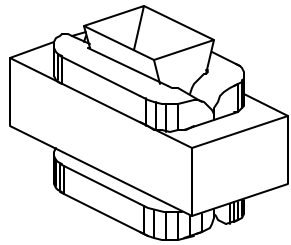


Raw and Cleaned Kemmerer Coal

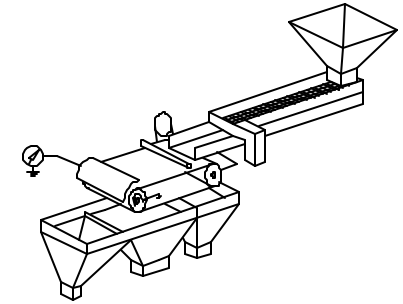
95% Btu Recovery (dry basis)

	Feed Coal	Reject	Cleaned Coal	Reduction %	Recovery %
Weight Recovery, %	100	6.38	93.62		93.6
Heat Content	11,925	8,947	12,128		95.2
Carbon, wt. %	68.87	48.01	70.29		95.6
Ash, wt. %	6.22	30.37	4.57	26.48	
Sulfur, wt. %	1.33	10.41	0.71	46.57	
Pyritic Sulfur, wt. %	0.62	7.62	0.14	77.32	
LbSO ₂ /MBtu	2.23	23.27	1.17	47.5	
Mercury, ppm	0.028	0.318	0.008	70.45	
Arsenic, ppm	0.411	2.22	0.288	29.97	
Magnetic Susceptibility micro cc/g	-0.13	1.4	-0.23		

Kemmerer and Falkirk (dry basis)

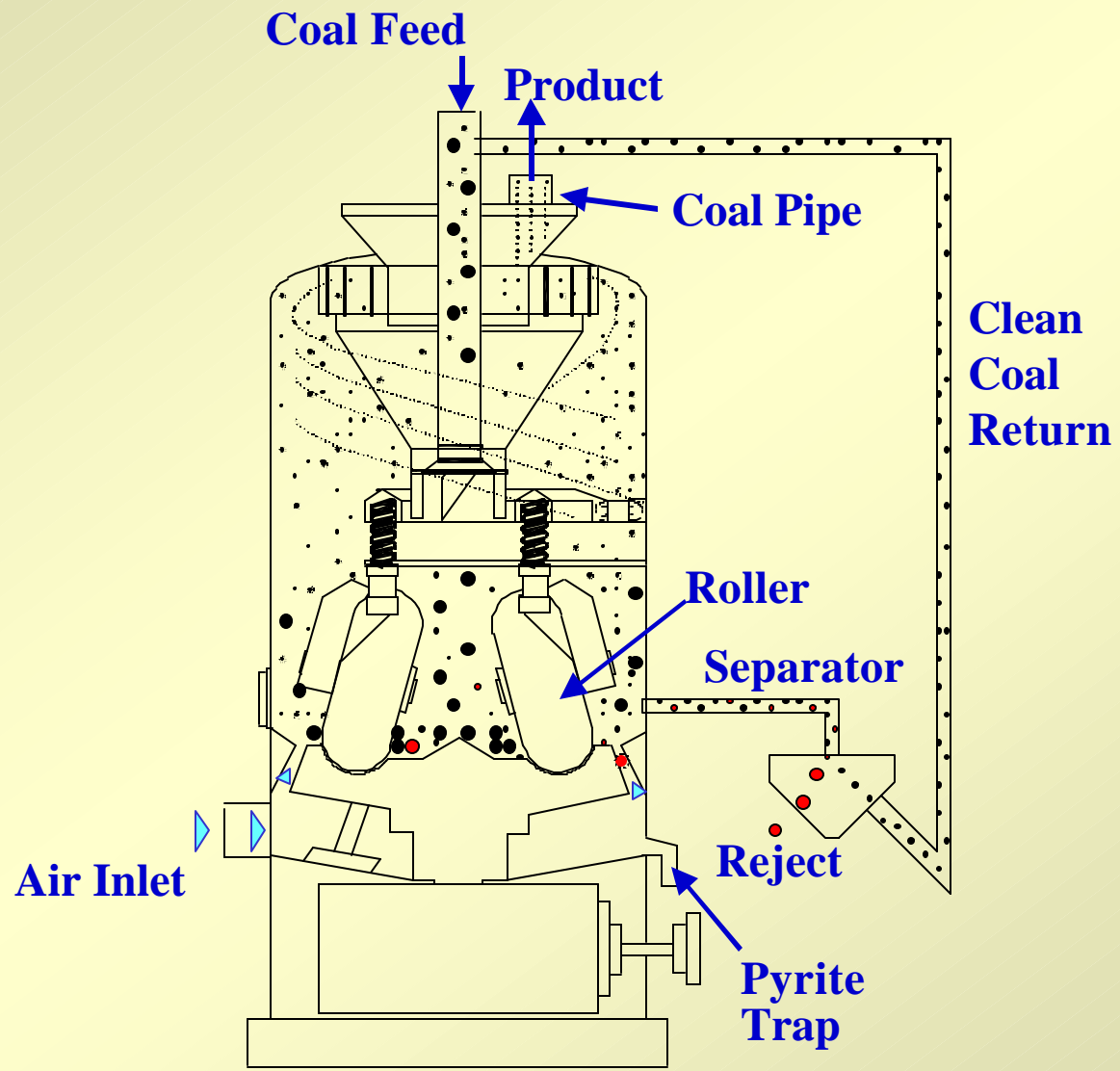


Kemmerer -16 Mesh
ParaMag Separator



Falkirk -1/4 inch
Belt Separator

	Btu Recovery wt.%	Ash wt.%	Sulfur LbSO ₂ / MBtu	Magnetic Suscep. micro cc/gm	Btu Recovery wt.%	Ash wt.%	Sulfur LbSO ₂ / MBtu	Magnetic Suscep. Micro cc/gm
Feed	100.0	6.3	2.3	-0.13	100.0	35.6	3.5	11.1
Belt Product					90.9	26.8	3.2	2.3
Belt Reject					9.1	68.1	6.8	44.1
ParaMag Product	95	4.5	1.2	-0.23				
ParaMag Reject	5	30.4	23.3	1.4				



Beta Prototype MagMill™

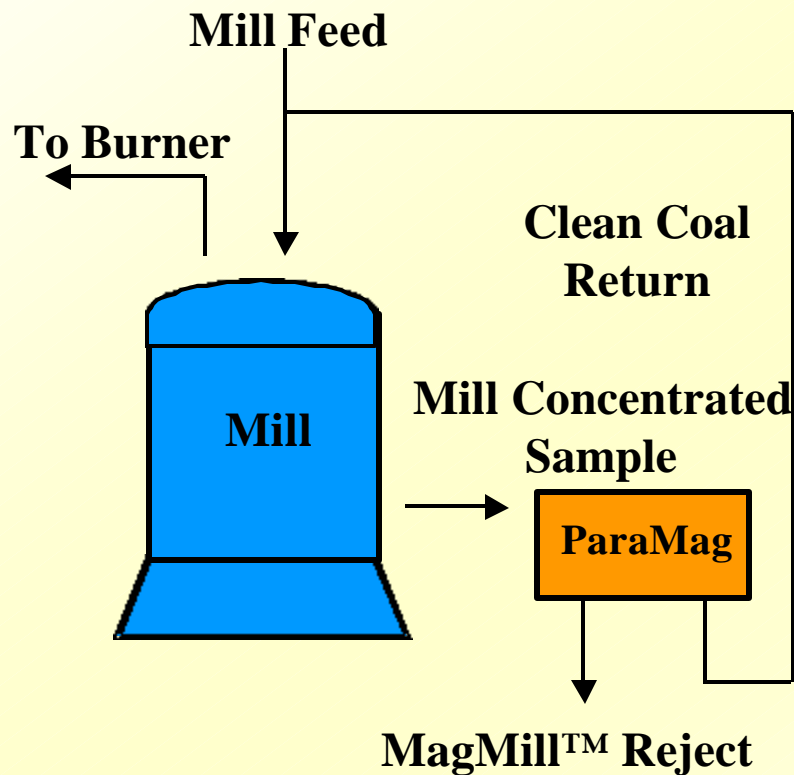


MagMill[®] Technology

Feature

Advantages

Benefits



Better than
wet cleaning

Separate
abrasive minerals

No water

No additives

Scaleable

Mill
Reduced wear, power

Burners & Boilers
Slagging reduced
Less water wall wastage

Emissions
Sulfur Reduction
Mercury Reduction
Less arsenic to SCR

Fuels Procurement
Lowers overall costs

Summary

Dry Magnetic Processing

At The Mine

At the Generating
Station

Air Jig/Table — Coarse

MagMill — 8 M x 0

Belt Separator

and/or — Fine

ParaMag